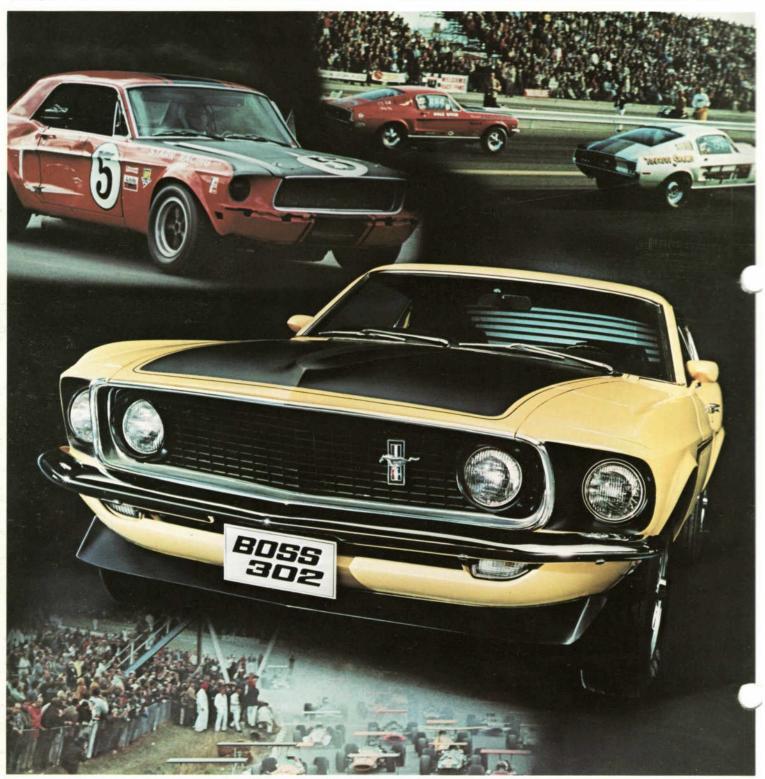


### **BOSS 302**

Here's a Trans-AM Champion ready for you to sell right out of your performance corner . . . the BOSS 302 Mustang SportsRoof.

Powered by a 5 litre (302 c.i.d.) F.I.A. formula engine aimed at the International Sedan Racing Class and the formula-oriented sportsman driver, the BOSS 302 offers many unique features as well as an array of special options not likely to be seen on any other street machine. Its curb weight distribution balances out at 56/44 and its handling is further enhanced by a functional front spoiler, wide F60 x 15 fiberglass belted tires and quick ratio steering.

Exterior features include a non-glare racing black hood, rear deck and back panel plus a "C" stripe on the side combined with a choice of Bright Yellow, Calypso Coral, Wimbledon White, or Acapulco Blubody paint. The simulated air scoops found on other Mustang SportsRoof models have been eliminated on the BOSS 302. Standard interior features include Mustang's luxurious carpeting and bucket seats. High-backed bucket seats, trimmed in luxurious Comfort-weave knitted vinyl, plus an interior decor group with a simulated teakwood-grained instrument panel and optional console trim are available at extra cost.



# **BOSS 302 FEATURES**

#### FRONT SPOILER

Here's a performance feature that's standard on the BOSS yet not even available on some Trans-AM competitors . . . a functional front spoiler. This unit helps to keep air out from under the car, make it more stable, cut drag and even increase gas mileage. It's effective at speeds in excess of 40 miles per hour and a real plus when operating on the track.





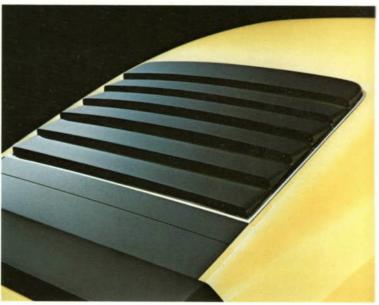
#### 4-SPEED TRANSMISSION

Ford's fully-synchronized four-speed manual transmission is mandatory on the BOSS 302. Designed to provide the ultimate in driving flexibility and performance, this transmission's four tios are properly spaced to fit the 302 HO power curve. Its agged construction allows extended operation in any ratio, such as using third gear for cruising on hilly, winding roads. The consolemounted shift lever is indexed for fast, sure shifting, lending itself to competition events. Fully-synchronized gears permit positive, split-second upshifts and downshifts at all reasonable engine speeds.

#### LUXURY INTERIORS

The BOSS is really the Boss on interiors. From the optional high-backed bucket seats trimmed in cool "Comfortweave" knitted vinyl which one of the leading motor magazines calls "probably the most comfortable of any American car in 1969" down to the standard luxury nylon carpeting, the BOSS offers a choice of interiors that's unequaled in its field. With the deluxe interior decor group, simulated teakwood applique trims the instrument panel and optional console as well as the sports-styled "Rim-Blow" steering wheel to top off the unique "twin pod" dash arrangement of the BOSS.





#### "SPORT SLATS"

An option certain to be popular with the all-out enthusiast are these practical "Sport Slats" on the rear backlite. Functional . . . they improve the already excellent airflow characteristics of the SportsRoof. Practical . . . they provide that often desired shade for any rear seat passenger without blocking rear visibility of the driver.

#### QUICK RATIO STEERING

Quick ratio steering makes handling the BOSS 302 a pleasure. The 16 to 1 steering ratio and 3.74 turns lock-to-lock gives the driver true sports car response . . . an exceptional attribute for the twisting Trans-Am courses. The "Rim-Blow" 3-spoke deluxe steering wheel is available as an option.





#### "MAGNUM 500" CHROME WHEELS-F60 X 15 FIBERGLASS BELTED TIRES

Standard equipment calls for F60 x 15 fiberglass belted tires mounted onto 7-inch rim argent-finish "Magnum 500" steel wheels with bright trim rings. The wheels are 1-inch wider than the F70's so even the wheel opening flange had to be flaired to get them on. And, for the real buff, there's a set of chrome "Magnum 500" steel wheels to give an added touch of performance appearance. Besides their sharp, exciting, sporty appearance, they're completely functional and rarin' to roll.



#### REAR DECK SPOILER

Another "plus" for the BOSS 302 is this optional and functional adjustable rear deck spoiler. Designed to take over where the front spoiler leaves off, the rear deck spoiler adds to the stability and handling of the BOSS, especially during competitive events.



#### FLOATING-CALIPER FRONT DISC BRAKES

The BOSS' mandatory front disc brakes have a one-piece castiron disc with a floating caliper straddling the disc and an inboard splash shield. The ventilated castiron disc provides exceptional cooling and water dissipation. The dual-diaphragm power brake booster helps to reduce system reaction time for faster and better braking control.

The front disc/rear drum power brake system requires up to 40% less pedal pressure than the manual system. Increased fade

resistance, even after repeated stops, improved recovery from water, and the ease of servicing disc brakes make them ideal for the sportsman driver while providing maximum braking power.



#### **BOSS 302 ENGINE**

The special version of the 302 c.i.d. engine to be installed in the BOSS 302 is the 5 litre F.I.A. formula engine.

To achieve the desired high output and high rpm capabilities, this engine features completely new cylinder heads with high turbulence polyangle wedge combustion chambers. The valves have been canted to favor gas flow for free breathing efficiency. Canting the valves also allows more push rod clearance for the inlet ports and provides head space for a substantial increase in valve size. Intake valves are 2.23 inches in diameter. Solid tappets allow the use of a quicker cam and extremely precise valve timing.

The forged steel crankshaft is statically balanced and dynamicall balanced electronically while running under its own power. To wi stand severe high speed stress, the oversize forged bearing caps use four bolts in place of two. Extra strength forged connecting rods, bearing caps and rod bolts are used along with forged aluminum pistons. A high capacity double breaker ignition and a four barrel 780 CFM Holley carburetor are also a part of the 302 HO powerplant.

## **BOSS 302 EQUIPMENT**

The BOSS 302 standard or mandatory equipment list includes: • Powerful 5-litre (302 c.i.d.) 290 HP engine with cast aluminum rocker covers • Special high-riser manifold • Holley 780 CFM 4-barrel carburetor • Dual-point ignition • High-capacity clutch • 4-Speed manual transmission • "Daytona" axle with a standard 3.50 ratio • "Magnum 500" styled steel wheels with 7-inch rims • F60 x 15 Fiberglass belted tires with white letters • Quick ratio steering • Power brakes with floating caliper front discs • Competition handling springs, staggered shocks and a front stabilizer bar • Electronic engine RPM limiter

• Front spoiler • Collapsible spare tire • Long-wearing nylon carpeting.

Options available on the BOSS 302 include: • Special 3.50, 3.91 or 4.30 Traction-Lok rear axle • Functional rear deck spoiler • "Sport Slats" for the backlite (dual mirrors mandatory) • Dual racing mirrors (left hand is remote) • Power steering • Chrome-plated 15 x 7 "Magnum 500" steel wheels • AM or AM-FM stereo radio • 0 to 8000 Tachometer • Console • and Highback bucket seats with "Comfortweave" knitted vinyl trim as well as all of the other Mustang interior options (air conditioning is not available on the BOSS 302).



### BOSS 302 MUSTANG SPORTSROOF

DIMENSION	NS
-----------	----

Wheelbase	8
Tread, Front	5
Tread, Rear	5
Overall Height	4
Overall Length	4
Overall Width71.	8

#### **SPECIFICATIONS**

Curb Weight
Tire Size
BrakesPower
Brakes (Type) Front Disc, Rear Drum
Engine (Type)V8 Push Rod OHV
внР
Torque
ConstructionSteel, Platform-Chassis
(Unit Body Welded to Reinforced Platform Chassis)

#### **ENGINE**

Type 8 Cylinder, 90° V, Overhead Valve
Displacement
Bore4.00 Inches
Stroke
Firing Order
Compression Ratio
FuelPremium
Brake HP (Gross)
Torque (Gross)
Oil Sump Capacity
Heads
Rocker Covers. Die Cast
Intake Manifold Cast Aluminum
Crankshaft Forged Steel, Statically and Dynamically Balanced
Main Bearings 5
Main Bearing Diameter2.2486
Rod Bearing Diameter
Valve OperationPush Rod, Solid Tappet
Inlet Valve Diameter
Exhaust Valve Diameter
CarburetorHolley, 4-Barrel 780 CFM ChokeManual
ons

#### CLUTCH

Type

Type
Pressure Plate Springs (Type)
Total Spring Load
Total Spring Load
Clutch Facing
MaterialWoven Asbestos
O.D. and I.D. (Inches)
Total Effective Area (Sq. In.)
Thickness (lastes)
Torsional Damping Method (Type)Spring

Sami Contribugal Single Dies Dry Blate

#### GEAR BOX

Type	and Fully Complement of Olem But
TypeF	ord, Fully Synchronized Close-Ratio
Speeds	Four Forward One Reverse
Contar Distance (Inches)	1.1.1.1.1. Car i di Mara, Ono neverse
Center Distance (Inches)	
Output Shart	
Ratios (Standard) 2.78:1, First	Ratios (Optional)2.32:1, First
1.93:1, Second	1.69:1, Second
1.36:1, Third	1.29:1, Third
Direct, Fourth	Direct, Fourth
2.78:1, Reverse	2 32 ·1 Reverse
Lubricant Capacity	4 Quarts

#### PROPELLER SHAFT

Type				(*)	***			*			•:0	•13							E	X	posed
Outer Diameter (Inches)			 													000	012		271		3.00
Length (Inches)		200																			50.02
Wall Thickness (Inches)	٠.																				.065
Slip Yoke Teeth		٠							٥.	٠											28
Slip Yoke Spline O.D. (Inche	S)			*			 										:	:			.1.50
Universal Joint Make						•	 							 . 1	- C	r	d	N	10	١.	1330

#### REAR AXLE

Type.						Ring Gear	
Ratio	(Standard)				31-5	Spline Sha	aft
Ratio	(Optional, Tractio	n-l ok)	 	3 50 1	30	1 1 4 30	-1
natio	(Optional, Tractio	11-LOK)	 	3.50.1	, 3.5	1.1, 4.30	

#### SUSPENSION

springs and shock absorbers, heavy-duty front stabilizer bar and a staggered rear shock absorber arrangement which directly restrains and damps out "wheel hop" during full throttle starts.
Shock Absorber Type Direct Acting
Shock Absorber Make
Piston Diameter (Inches)1.1875
Front Spring Size (Inches)
Front Spring Rate (Lb. per In.)
Front Stabilizer Bar TypeLink (SAE 1090 Steel)
Front Stabilizer Bar Diameter (Inches)
Rear Spring Size (Inches)
Rear Spring Rate (Lb. per In.)
Rear Spring Leaves Four
Rear Spring Shackle Type
The state of the s

#### STEERING

Type (Standard)
Type (Optional)Power
Wheel Diameter (Inches)
Turning Diameter, Curb-to-Curb (feet)
Gear Type and Make Ford, Recirculating Ball
Gear Ratios 16:1 (Quick ratio)
Wheel Turns, Lock-to-Lock
Power Steering Type Linkage
Power Steering Gear Ratio

#### BRAKES

ont	Dis	c a	nd	n		
						-Servo
					100	146
		2020				.174.2
				de.	13	. 282.5
						11.3
				•	•	. 10.0
		3000	70.733			1.094
	0000			•	•	87
		• • •	• •			1.0
						. 65% Front, 35

#### TIRES

F60 x 15 Super-Wide-Oval, Bias Cord with Fiberglass Belts Around Outer Periphery and White Brand Letters on the side.

#### WHEELS

"Magnum 500" Stamped Steel 15" x 7" JJ, Attached to a Wide-Base Drop-Center Full Safety Steel Rim. Finish is Argent with bright chrome trim rings. (15" x 7" "Magnum 500" Chrome Wheels are Optional)

#### COLOR/TRIM COMBINATIONS

Exterior Color		Interior Trim	
Exterior Color	Standard	Decor Group	High-Back Seats*
Bright Yellow	Black	Black White	Black White
Calypso Coral	Black	Black White	Black White
Wimbledon White	Black Dark Red Light Blue Nugget Dark Ivy	Black Dark Red Light Blue Nugget Dark Ivy White	Black
Acapulco Blue	Black Light Blue	Black Light Blue White	Black White

<sup>\*</sup>White available only with exterior decor group

Product information and specifications in this folder have been obtained from authoritative sources available at the time of publication; however their continuing accuracy cannot be guaranteed.

